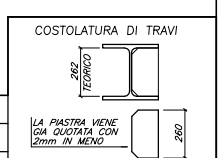


-MATERIALE Fe430B
-TRATT. SUP. ZINCATO
-BULLONERIA: CLASSE 8.8 UNI 5737
 CLASSE 10.9 UNI 5712



SEZIONE TIPICA SALDATURE
 SALDATURE NON INDICATE

NOTA GENERALE CONTROLLO SALDATURE
 DIMENSIONALE 100%
 VISIVO 100%
 U.T. 100% A PIENA PENETRAZIONE
 M.T. 25% AD ANGOLO

LISTA MATERIALI PER UN ASSEMBLAGGIO DI MARCA MK2

Marca	Dimensioni	Materiale	N°	Lunghezza	Pos. T. 83	N°	Richiesta	
POS-18	PL210*15	S275JR	1	8850	3.1	171.8		
POS-22	PL215*15	S275JR	1	2949	1.4	73.5		
POS-20	PL215*15	S275JR	2	2135	0.9	51.0		
POS-79	PL80*15	S275JR	1	2922	0.6	27.5		
POS-78	PL80*15	S275JR	1	2050	0.4	19.3		
POS-146	TONDO133	S275JR	12	215	0.1	14.6		
POS-24	PL320*15	S275JR	1	300	0.2	11.3		
POS-23	PL80*15	S275JR	2	300	0.1	2.8		
POS-72	PL215*15	S275JR	1	137	0.1	2.8		
POS-77	PL80*15	S275JR	1	118	0.0	1.1		
POS-99	PL40*4	S275JR	1	902	0.1	1.1		
POS-113	LAM.15*78	S275JR	1	112	0.0	1.0		
POS-186	TUBO60.3X5.0	S275JR	5	80	0.0	0.5		
POS-100	PL4*70	S275JR	1	119	0.0	0.3		
POS-106	PL4*70	S275JR	11	88	0.0	0.2		
Totale DISEGNO							19.0	1193.7

LISTA MATERIALI PER UN ASSEMBLAGGIO DI MARCA MK3

Marca	Dimensioni	Materiale	N°	Lunghezza	Pos. T. 83	N°	Richiesta	
POS-18	PL210*15	S275JR	1	8850	3.1	171.8		
POS-22	PL215*15	S275JR	1	2949	1.4	73.5		
POS-20	PL215*15	S275JR	2	2135	0.9	51.0		
POS-79	PL80*15	S275JR	1	2922	0.6	27.5		
POS-78	PL80*15	S275JR	1	2050	0.4	19.3		
POS-146	TONDO133	S275JR	12	215	0.1	14.6		
POS-24	PL320*15	S275JR	1	300	0.2	11.3		
POS-23	PL80*15	S275JR	2	300	0.1	2.8		
POS-72	PL215*15	S275JR	1	137	0.1	2.8		
POS-77	PL80*15	S275JR	1	118	0.0	1.1		
POS-99	PL40*4	S275JR	1	902	0.1	1.1		
POS-113	LAM.15*78	S275JR	1	112	0.0	1.0		
POS-186	TUBO60.3X5.0	S275JR	5	80	0.0	0.5		
POS-100	PL4*70	S275JR	1	119	0.0	0.3		
POS-106	PL4*70	S275JR	11	88	0.0	0.2		
Totale DISEGNO							19.0	1193.7

HOLES FOR STANDARD BOLTS

SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS		SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS	
B.B. = 10 (mm) / 10.9 = 10 (mm)									
⊙	M10	∅12	144	180	⊕	M20	∅22	439	549
⊕	M12	∅14	90	113	⊕	M22	∅24	597	747
⊕	M14	∅16	144	180	⊕	M24	∅26	759	949
⊕	M16	∅18	225	281	⊕	M27	∅29	1110	1388
⊕	M18	∅20	309	387	⊕	M30	∅32	1508	1885