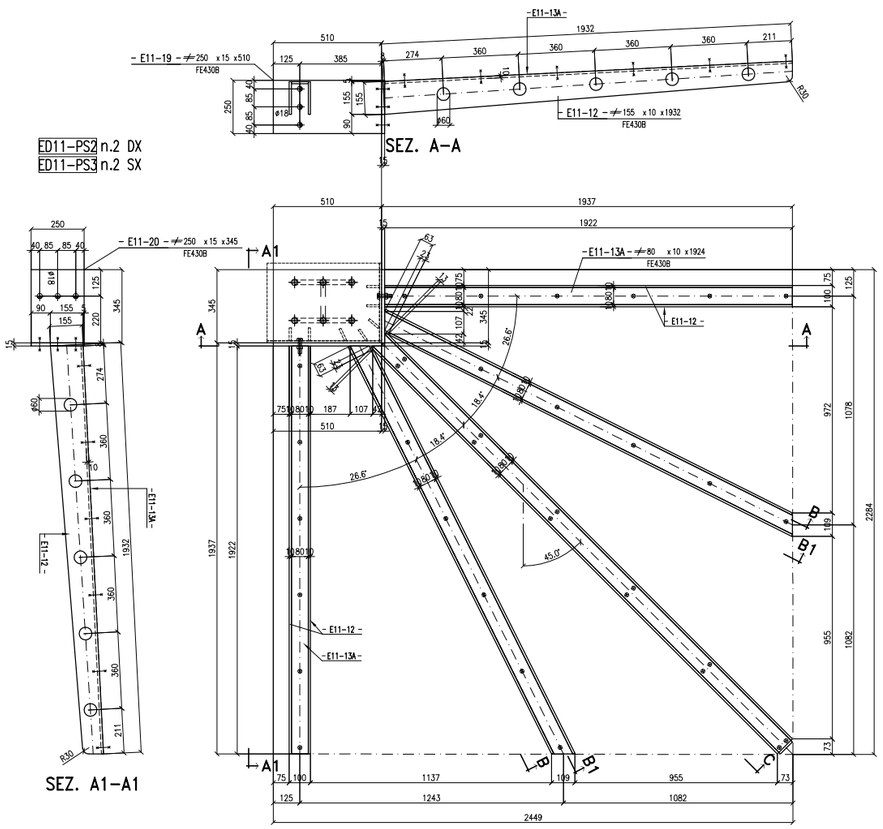
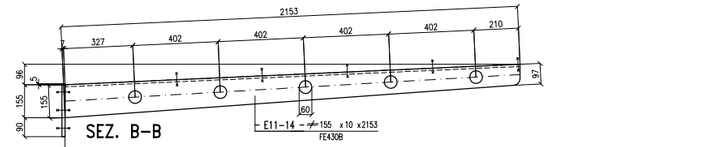
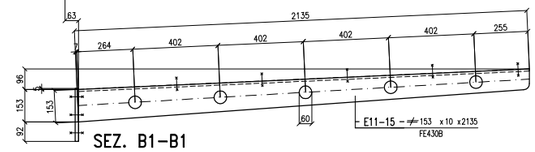
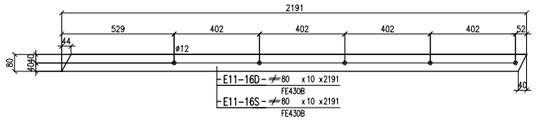
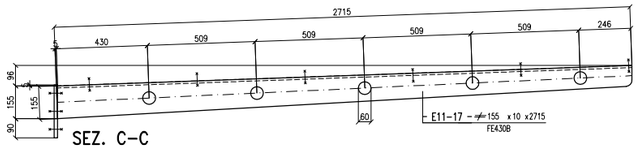
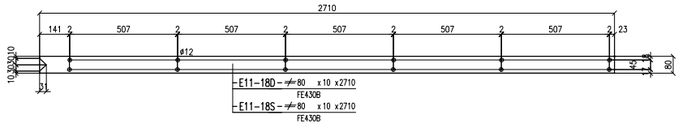




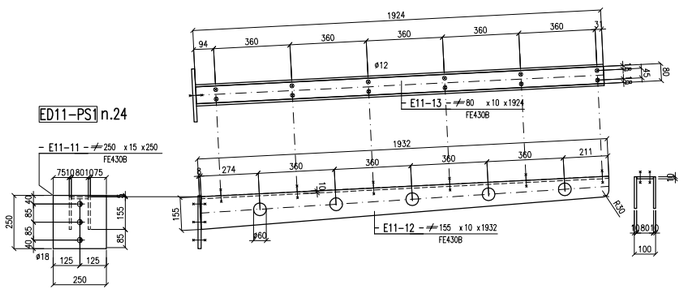


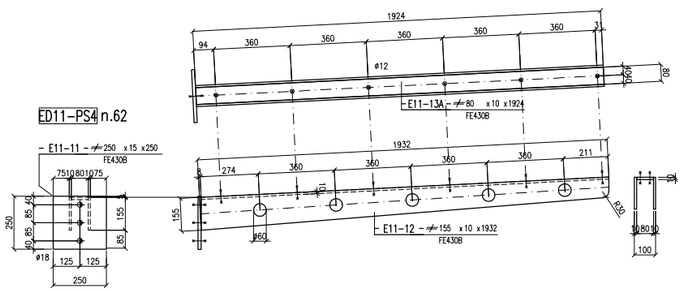




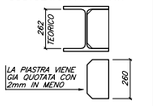


N.PZ. TOT.	SEZIONE	LARGH.	LUNGH.	SURF.	MARCHE POS. MARK	N.POS. PER MARCHE	PESO IN KG. UNIT.	PESO IN KG. TOTALE	ITEM PREZZO FABBR.	ITEM PREZZO COSTR.	MAT.	CODICE DEL MAT. ACQUISTATO
N.OF PC.S	DIMENSION	WIDTH	LENGTH.	SUP.	SHOP ASSEMBLY	N.POS. FOR MARK	Wt. in Kg. UNIT.	Wt. in Kg. TOTAL.	PAY ITEM FABBR.	PAY ITEM CONSTR.	MATL.	CODE OF PROCURED MATL.
						ED11-PS1 ED11-PS2 ED11-PS3 ED11-PS4						
24				42.5	ED11-PS1		66.5	1595				
2				19.3	ED11-PS2		357.7	715				
2				19.3	ED11-PS3		357.7	715				
62				109.7	ED11-PS4		66.5	4120				
86	LAM. 15	250	250	0.1	E11-11	1 1 1	7.4	633			FE430B	
188	LAM. 10	155	1932	1.3	E11-12	2 4 4 2	23.5	4420			FE430B	
24	LAM. 10	80	1924	0.3	E11-13	1	12.1	290			FE430B	
70	LAM. 10	80	1924	0.3	E11-13A	2 2 1	12.1	846			FE430B	
8	LAM. 10	155	2153	1.4	E11-14	2 2	26.2	210			FE430B	
8	LAM. 10	153	2135	1.4	E11-15	2 2	25.6	205			FE430B	
4	LAM. 10	80	2191	0.4	E11-16D	1 1	13.8	55			FE430B	
4	LAM. 10	80	2191	0.4	E11-16S	1 1	13.8	55			FE430B	
8	LAM. 10	155	2715	1.8	E11-17	2 2	33.0	264			FE430B	
2	LAM. 10	80	2710	0.5	E11-18D	1	17.0	34			FE430B	
2	LAM. 10	80	2710	0.5	E11-18S	1	17.0	34			FE430B	
4	LAM. 15	250	510	0.3	E11-19	1 1	15.0	60			FE430B	
4	LAM. 15	250	345	0.2	E11-20	1 1	10.2	41			FE430B	
				190.8				7146				





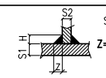
COSTOLATURA DI TRAVI



-MATERIALE	S275JR
-TRATT. SUP.	VERNICIATO-ZINCATO
-BULLONERIA:	CLASSE 8.8 UNI 5737 CLASSE 10.9 UNI 5712

SEZIONE TIPICA SALDATURE

SALDATURE NON INDICATE



NOTA GENERALE CONTROLLO SALDATURE

DIMENSIONALE	100%	
VISIVO	100%	
U.T.	100%	A PIENA PENETRAZIONE
M.T.	25%	AD ANGOLO

HOLES FOR STANDARD BOLTS

SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS 8.8 = 1S (Nm)	TIGHTENING MOMENTS 10.9 = 1S (Nm)	SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS 8.8 = 1S (Nm)	TIGHTENING MOMENTS 10.9 = 1S (Nm)
⊗	M10	⌀ 12	—	—	⊕	M20	⌀ 22	439	549
◆	M12	⌀ 14	90	113	⊕	M22	⌀ 24	597	747
⌑	M14	⌀ 16	144	180	⊕	M24	⌀ 26	759	949
◈	M16	⌀ 18	225	281	⊕	M27	⌀ 29	1110	1388
◈	M18	⌀ 20	309	387	⊕	M30	⌀ 32	1508	1885

Rev. [N] [Y]