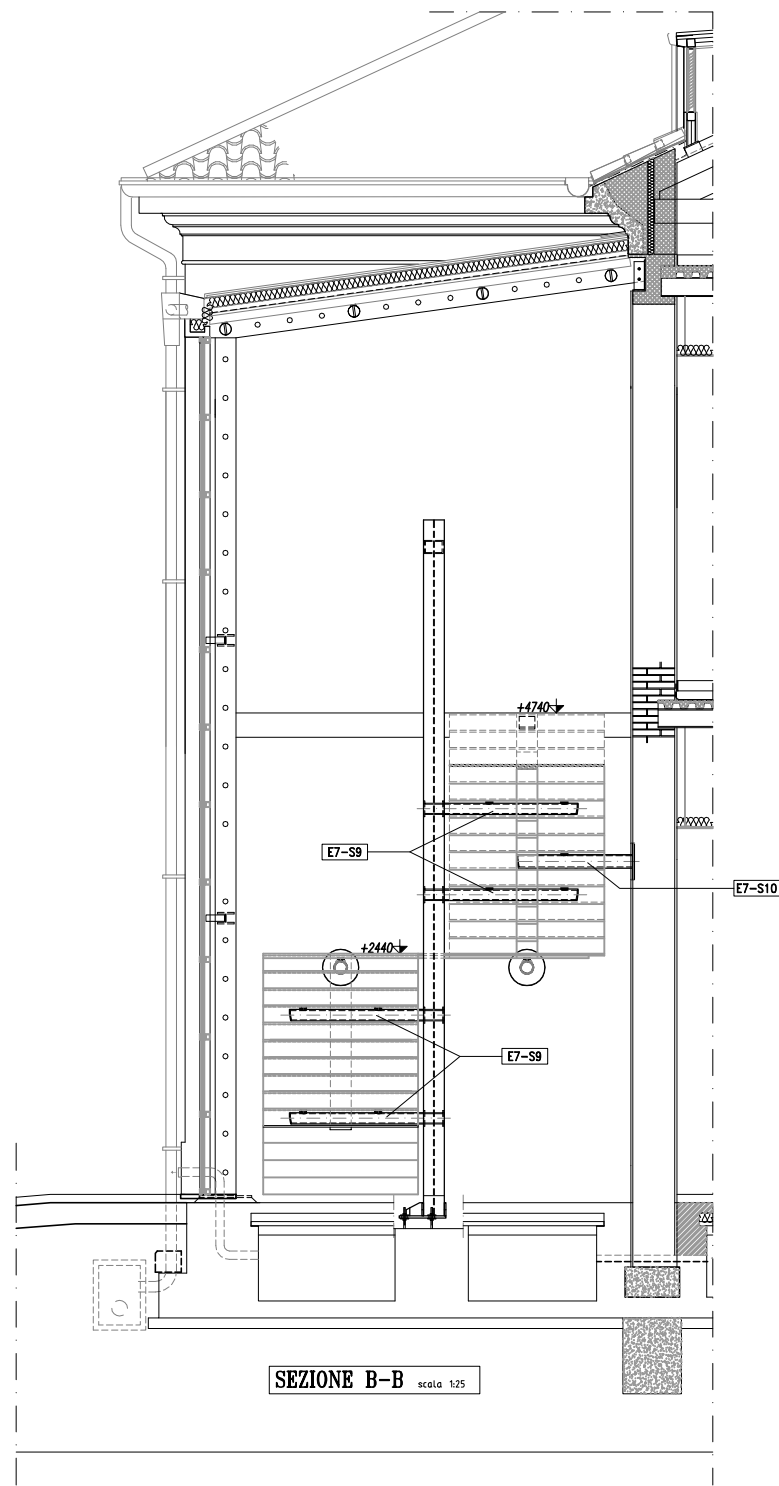
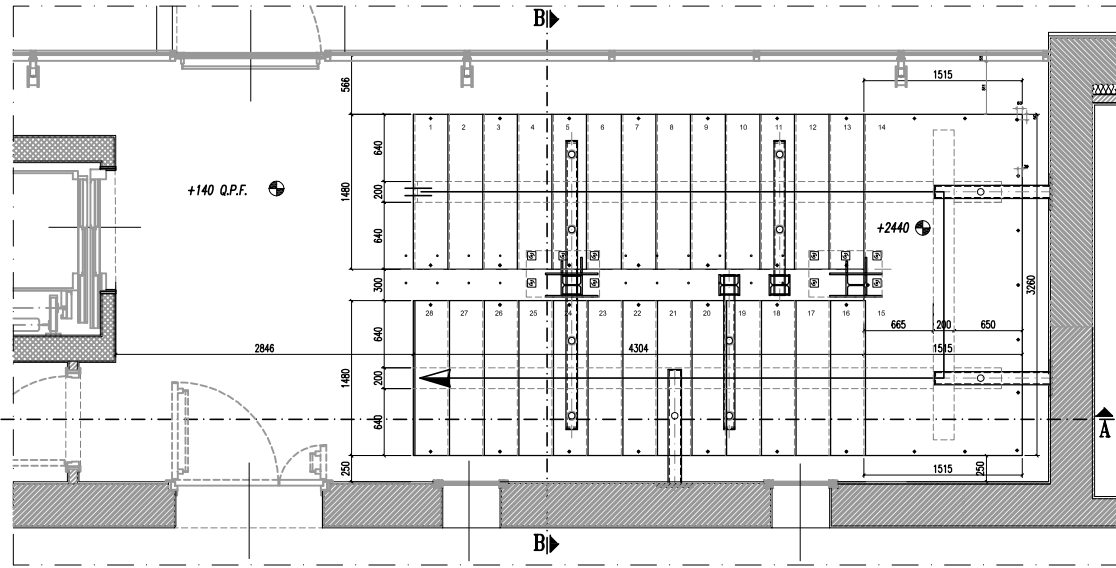


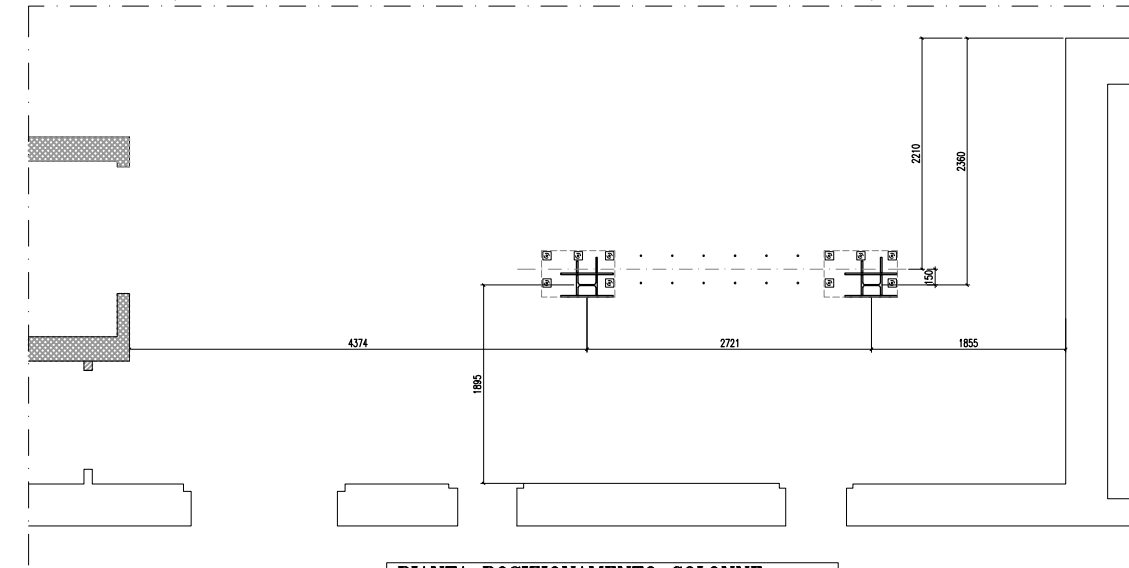
SEZIONE A-A scala 1:25



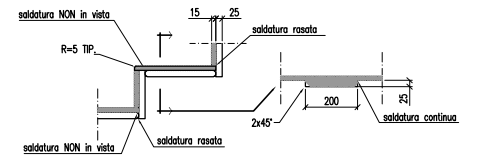
SEZIONE B-B scala 1:25



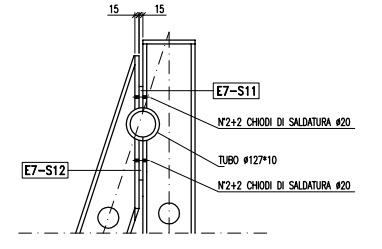
PIANTA PIANO PRIMO scala 1:25



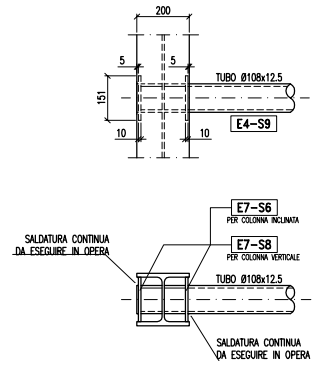
PIANTA POSIZIONAMENTO COLONNE scala 1:25



PARTICOLARE SALDATURA GRADINI scala 1:10



PART. GIUNZIONE TESTE COLONNE scala 1:10



PART. SALDATURA TUBO SU COLONNA scala 1:10

COSTOLATURA DI TRAVI

-MATERIALE: S275JR
 -TRATT. SUP.: VERNICIATO ANTIRUGGINE
 -BULLONERIA: CLASSE 8.8 UNI 5137 / CLASSE 10.9 UNI 5132

LA PIASTRA VIENE ISOLA QUADRATA CON 2mm IN MENO

SEZIONE TIPICA SALDATURE

S1 > S2

SALDATURE NON INDICATE

NOTA GENERALE CONTROLLO SALDATURE

DIMENSIONALE: 100%
 VISIVO: 100%
 U.T.: 100% A PIENA PENETRAZIONE
 M.T.: 25% AD ANGOLO

HOLES FOR STANDARD BOLTS

SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS		SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS	
			B.8 - 10 (mm)	10.9 - 12 (mm)				B.8 - 10 (mm)	10.9 - 12 (mm)
⊕	M10	∅12	80	113	⊕	M20	∅22	439	549
⊕	M12	∅14	90	113	⊕	M22	∅24	597	747
⊕	M14	∅16	144	180	⊕	M24	∅26	759	949
⊕	M16	∅18	225	281	⊕	M27	∅29	1110	1388
⊕	M18	∅20	309	387	⊕	M30	∅32	1508	1885