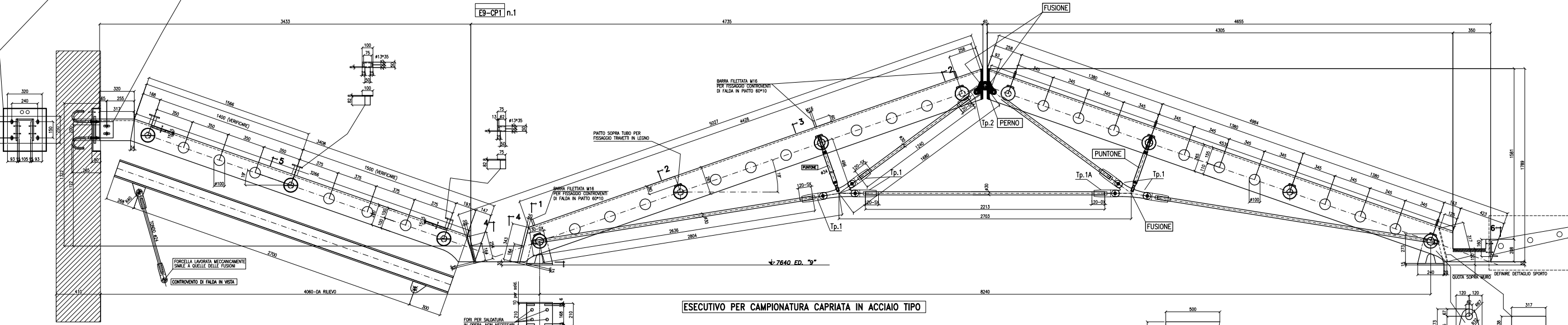
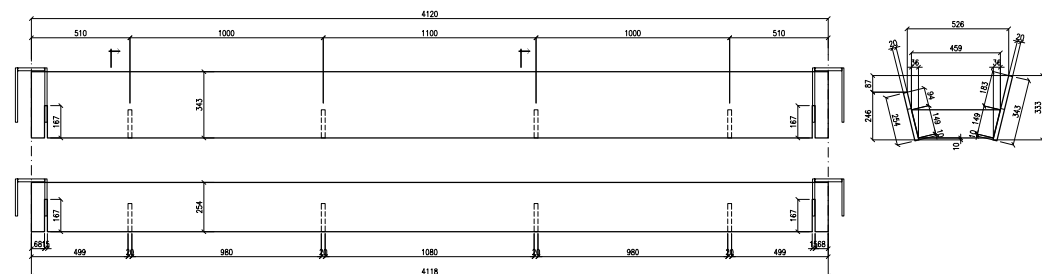
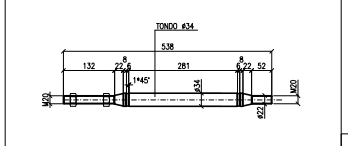


SOSTEGNO CONVERSA/  
COLLEGAMENTO TRA CAPRIATE  
E9-GR1 n.9

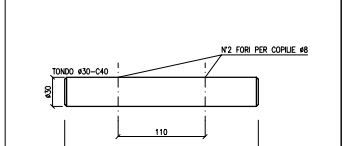


ESECUTIVO PER CAMPIONATURA CAPIATA IN ACCIAIO TIPO

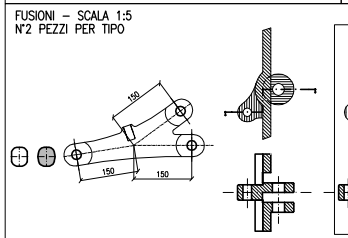
SCALA 1:5  
N°2 PEZZI-FE430B



PUNTO

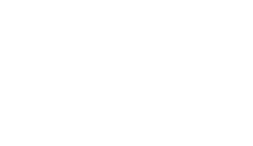


PERNO PER COLMO

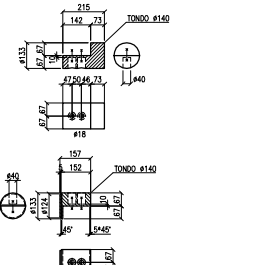


SCALA 1:2  
N°1 PEZZI

SEZ. 5-5



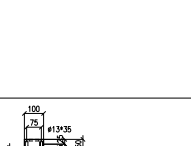
RICAVARE DA TONDO PIENO



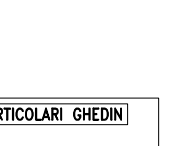
SEZ. TIPO  
FALDA SU MURO



SEZ. 2-2



SEZ. 3-3



SEZ. TIPO  
CAPIATA A 2 FALDE



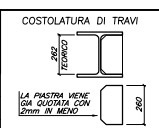
SEZ. 1-1



SEZ. 4-4



SEZ. 6-6



MATERIALE S275JR  
TRATT. SUP. VERNICIATO ANTRUOGINE  
BULLONERIA CLASSE RA UN 9331  
CLASSE 12.9 UN 212

SEZIONE TIPICA SALDATURE

SALDATURE NON INDICATE

NOTA GENERALE CONTROLLO SALDATURE

DIMENSIONALE 100%

VISIVO 100%

U.T. 100% A PIENA PENETRAZIONE

M.T. 25% AD ANGOLO

HOLES FOR STANDARD BOLTS

SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS	SYMBOL	BOLT DIA	HOLE DIA	TIGHTENING MOMENTS
			$8.8 - 10.9$				$10.9 - 12.9$
⊕	M10	∅ 12	110	⊕	M20	∅ 22	439
⊕	M12	∅ 14	90	⊕	M22	∅ 24	497
⊕	M14	∅ 16	144	⊕	M24	∅ 26	759
⊕	M16	∅ 18	225	⊕	M27	∅ 29	1110
⊕	M18	∅ 20	309	⊕	M30	∅ 32	1508

PIANTA CHIAVE: INDICAZIONE DELLA CAPIATA TIPO COME SOPRA SVILUPPATA

